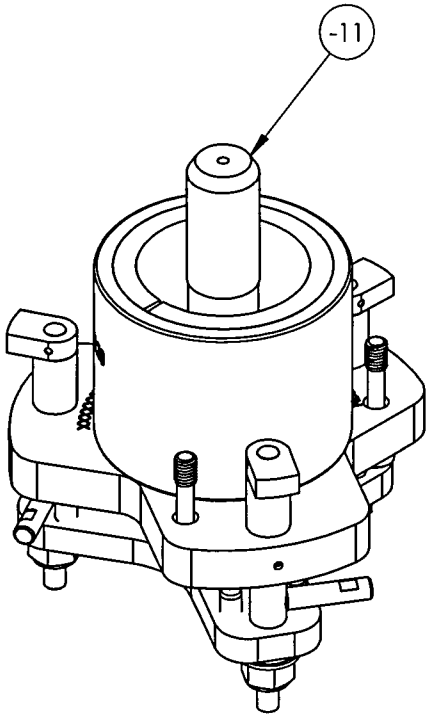
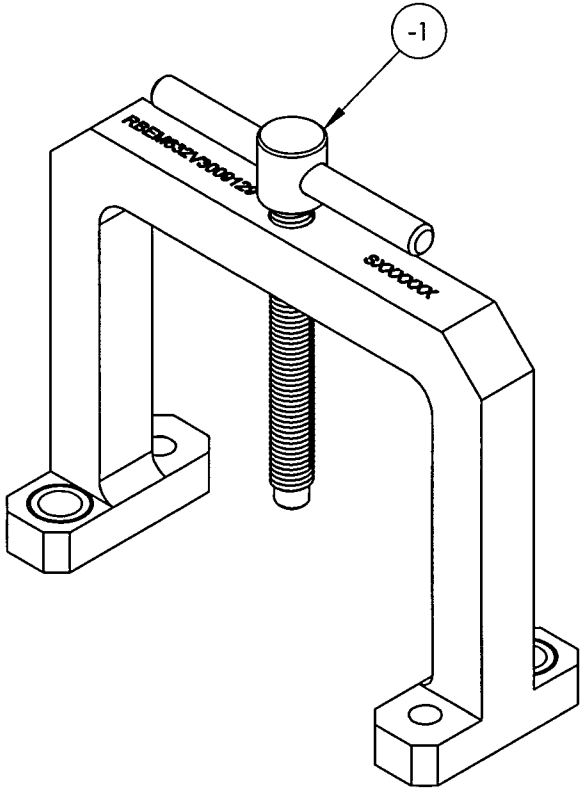


8		7		6		5		4		3		2		1	
ITEM #	QTY	PART #	TITLE		PG		REV.	DESCRIPTION				ECN #	DATE	BY	APPROVED
-1	1	RBEM632V3009129-1	STAND ASSEMBLY		2		1	RELEASE FOR PRODUCTION				-	6/10/2016	RJC	JAG
-11	1	RBEM632V3009129-11	HOLDER ASSEMBLY		7		B	ITEM -37 McMaster#3408A126 CHANGED FOR McMaster#3408A88, ITEM -9 CHANGED FOR McMaster#98381A640 DRAWING REMOVED, -45 DRAWING ADDED, TEMPLATE UPDATED, ALL NOTES FOR POWDER COAT YELLOW CHANGED PER QSI 005 SECTION 4.3.5.16, -5 WELDING SYMBOL CORRECTED, -5 POWDER COAT NOTE FOR SURFACES CHANGED, CHAMFER ADDED ON -7, ITEM -11 DETAILS ADDED ON DRAWING, ITEM -3 HOLES CENTER TO CENTER CHANGED & NOTE 8 ADDED & DIMENSIONS .76" BECOME .756", ITEM -17 GROOVE WAS 0.070" IS 0.070" +0/- .005" FOR BALL SCREW, ITEM -21 TOLERANCE +/- .002" ADDED ON DIMENSION .780" & ENGRAVING NOTE ADDED, ITEM -15 DIMENSIONS ADDED & ENGRAVING NOTE ADDED PER PHOTOS, ITEM 29 McM# CHANGED FOR McM#8486A940, -25 ENGRAVING NOTE ADDED PER PHOTOS & McM# ADDED, DOWEL McM DOWEL PIN - 35 BECOME A CUSTOM PART & DRAWING ADDED, ITEM -11 NOTE 7 FOR THREAD LOCKER ADDED				17-739	17.11.10	VM	WM



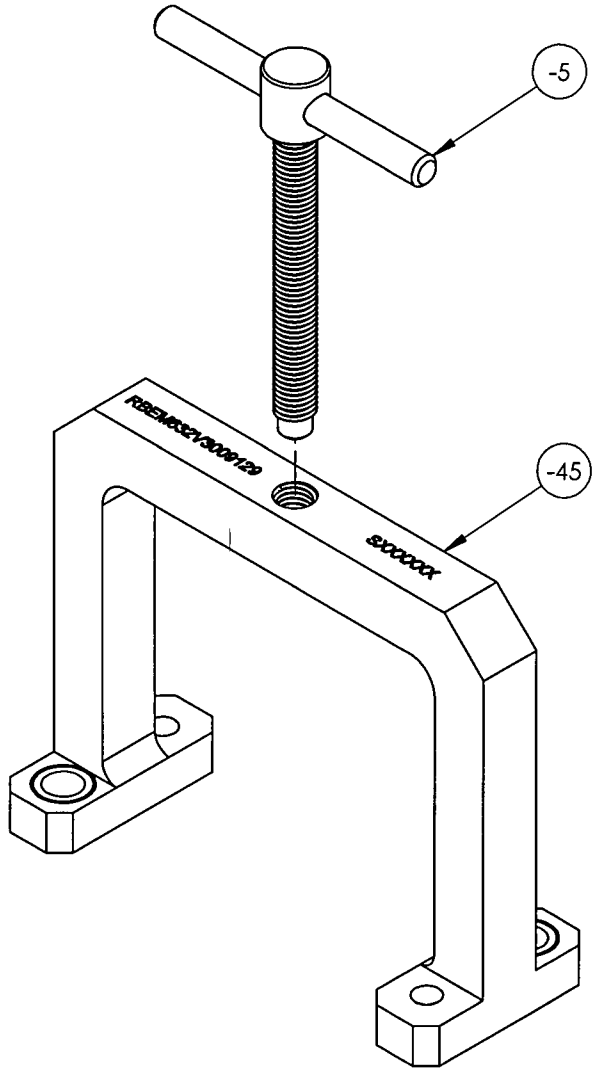
RBEM632V3009129 SEAL HOLDER HAFTING TOOL

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) REF AIRBUS T/N: M632V3009129
 - 8) PART OF KIT RBEM632V3009103

UNDER REVIEW
URF 18-522 VS
18-01-24

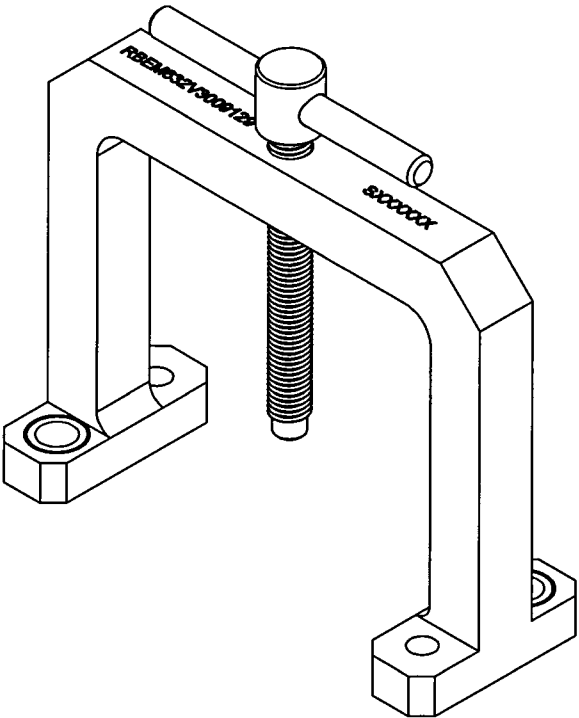
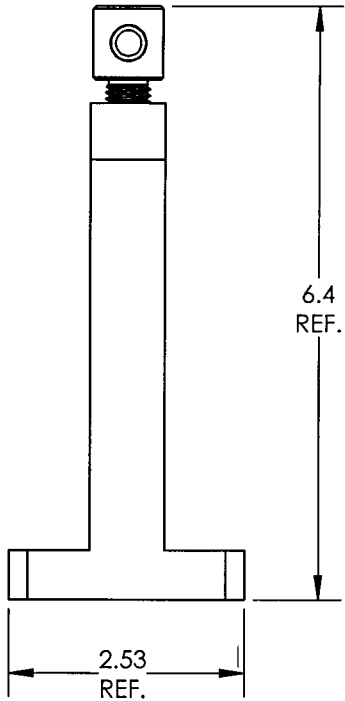
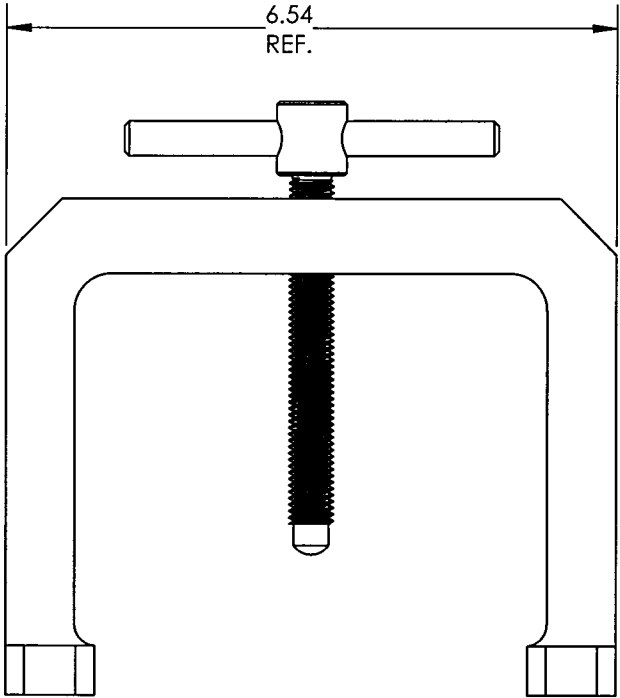
DART AEROSPACE Hawkesbury, Ontario, Canada			
TITLE SEAL HOLDER HAFTING TOOL			
DWG NO. RBEM632V3009129			REV B
DESIGN BY:	VM 11/6/2017	.XXX ± .005	FRACTIONS ± 1/8
DRAWN BY:	VM 11/09/2017	.XX ± .01	ANGLES ± 5°
CHECKED:	SAC 11/09/2017	.X ± .1	SURFACES = 125
MFG. APPR:	NDP 11/10/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
APPROVED:	WM 11/10/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE:	11/9/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE:	NTS	WEIGHT:	N/A
		SHEET 1 OF 18	
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ITEM #	QTY	PART #	TITLE	PG
-5	1	RBEM632V3009129-5	HANDLE WELDMENT	3
-45	1	RBEM632V3009129-45	STAND & INSERT ASSY	5




RBEM632V3009129-1 STAND ASSEMBLY

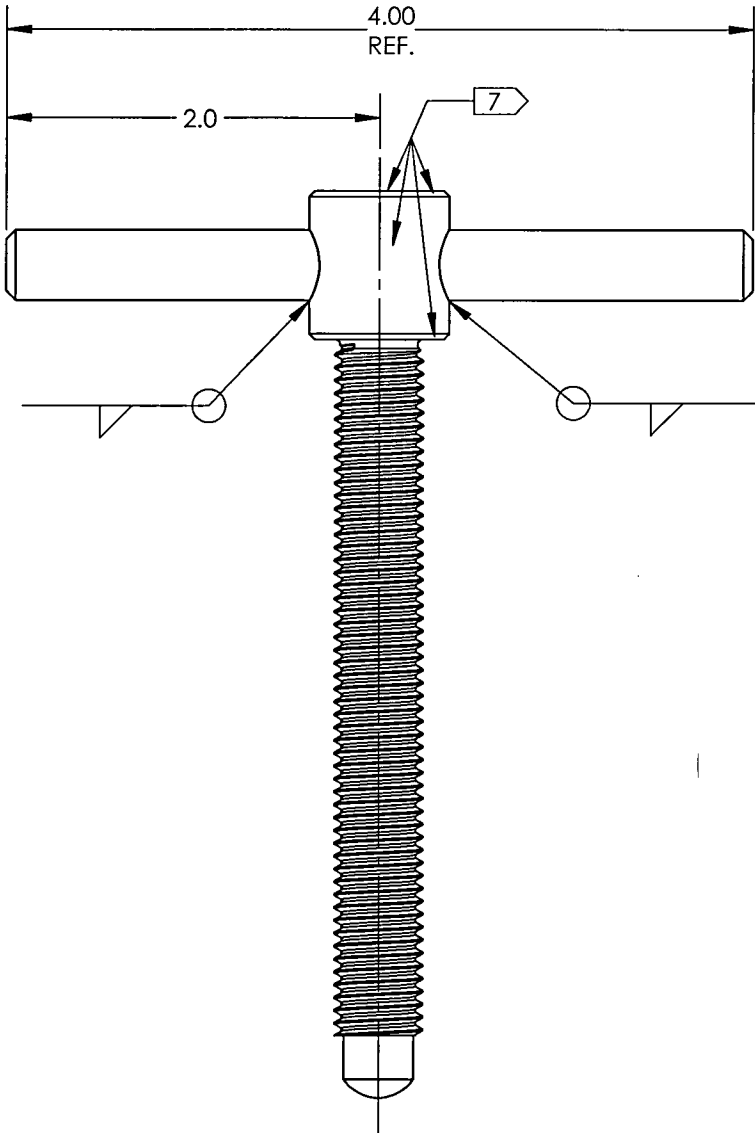
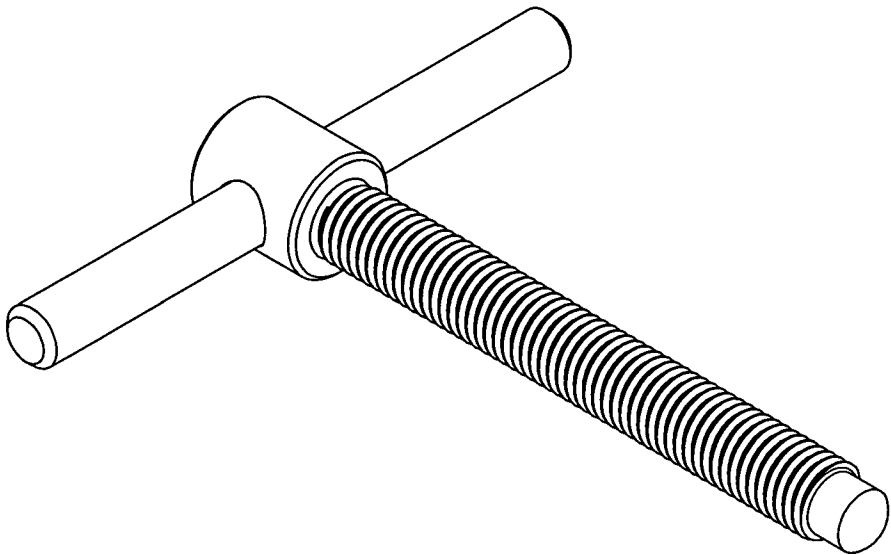
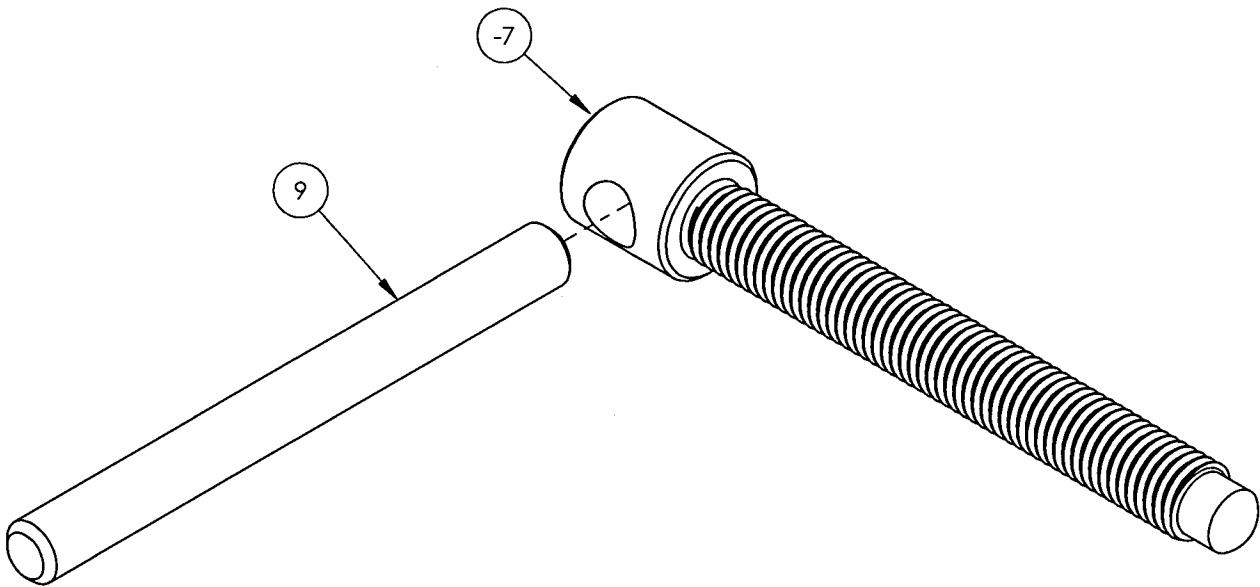
- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A



UNDER REVIEW
URF 18-522 VS
18-01-24

 DART AEROSPACE			
Hawkesbury, Ontario, Canada			
TITLE STAND ASSEMBLY			
DWG NO. RBEM632V3009129-1			REV B
DESIGN BY:	VM 11/6/2017	.XXX ± .005	FRACTIONS ± 1/8
DRAWN BY:	VM 11/09/2017	.XX ± .01	ANGLES ± 5°
CHECKED:	SAC 11/09/2017	.X ± .1	SURFACES = 125
MFG. APPR:	MDP 11/10/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
APPROVED:	WM 11/10/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE:	11/9/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE:	NTS	WEIGHT:	N/A
		SHEET 2 OF 18	
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ITEM #	QTY	PART #	TITLE	PG
-7	1	RBEM632V3009129-7	THREADED ROD	4
9	1	McMaster#98381A640	DOWEL PIN 3/8" X 4" LG.	-



UNDER REVIEW
URF 18-522 VS
18-01-24

RBEM632V3009129-5 HANDLE WELDMENT

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: ZINC PLATE / POWDER COAT YELLOW
 - 4) SPEC: ASTM B633 TYPE I, SC 2 / PER QSI 005 SECTION 4.3.5.16
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: N/A
 - 7) POWDER COAT THIS SURFACE ONLY



Hawkesbury, Ontario, Canada

TITLE

HANDLE WELDMENT

DWG NO.

RBEM632V3009129-5

REV

B

DESIGN BY:

VM 11/6/2017

.XXX ± .005

FRACTIONS ± 1/8

DRAWN BY:

VM 11/09/2017

.XX ± .01

ANGLES ± 5°

CHECKED:

SAC 11/09/2017

.X ± .1

SURFACES = 125

MFG. APPR:

DP 11/10/2017

1. DIMENSIONS ARE IN INCHES
UNLESS OTHERWISE SPECIFIED

APPROVED:

WM 11/10/2017

2. INTERPRET DIM AND TOL PER
ASME Y14.5M-2009

DATE:

11/9/2017

3. DIMENSIONAL LIMITS APPLY
AFTER PLATING

SCALE:

NTS

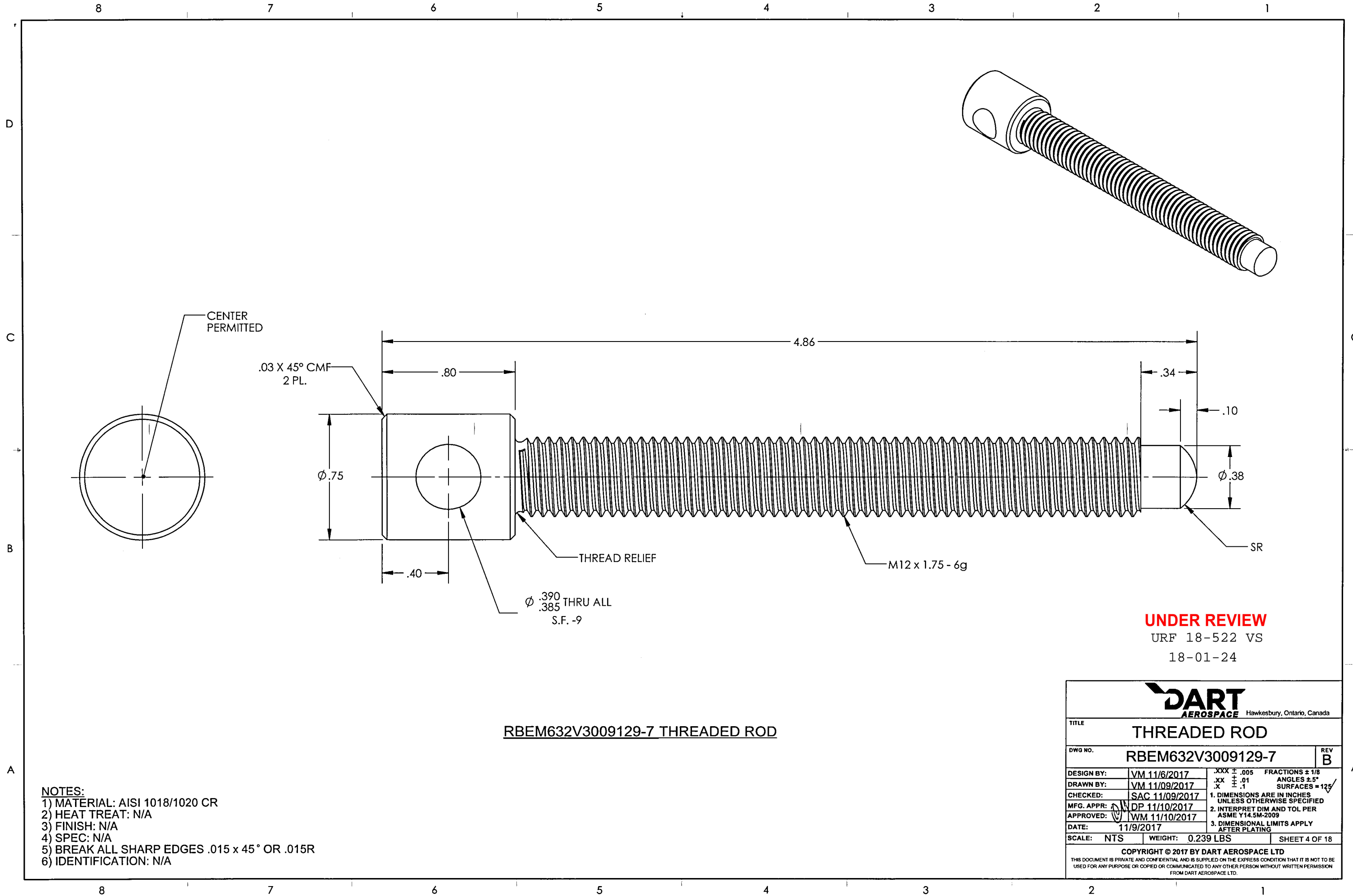
WEIGHT:

N/A

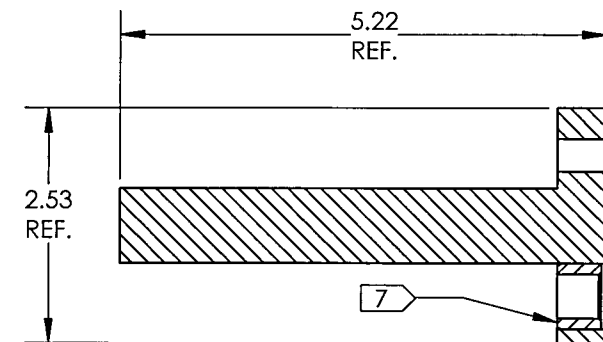
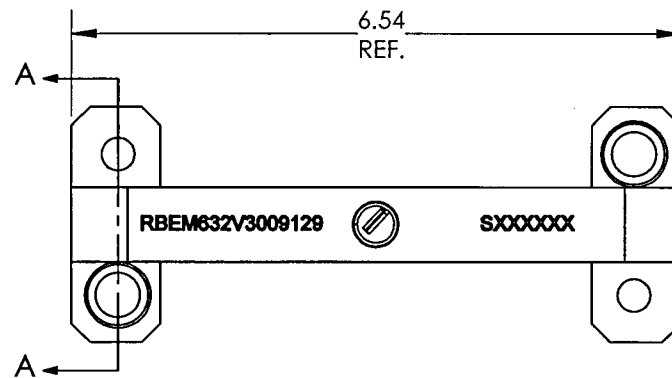
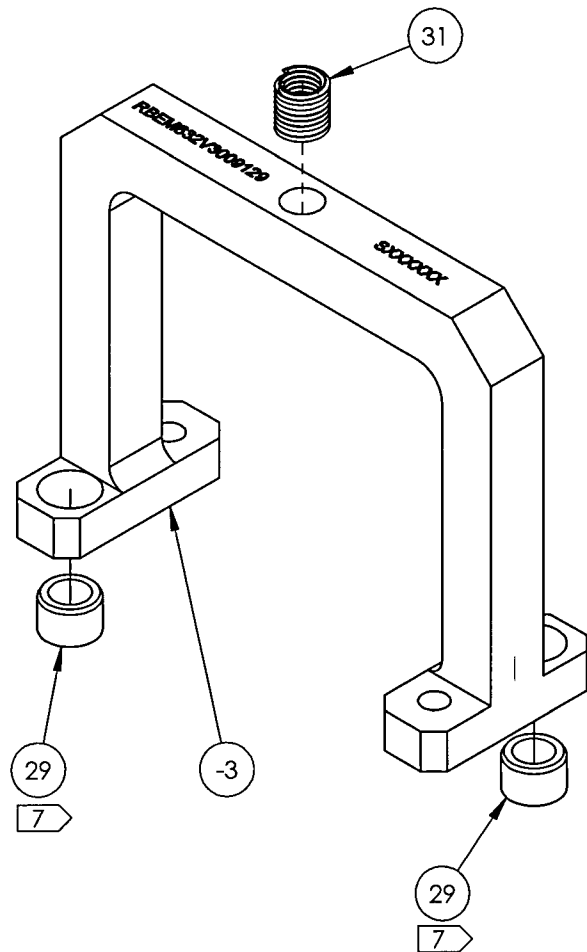
SHEET 3 OF 18

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FROM DART AEROSPACE LTD.



ITEM #	QTY	PART #	TITLE	PG
-3	1	RBEM632V3009129-3	STAND	6
29	2	McMaster#8486A940	BUSHING 12mm ID x 18mm OD x 12mm LG.	-
31	1	McMaster#91732A266	HELICAL INSERT M12 x 1.75 x 18mm LG.	-



SECTION A-A

RBEM632V3009129-45 STAND & INSERT ASSY

UNDER REVIEW

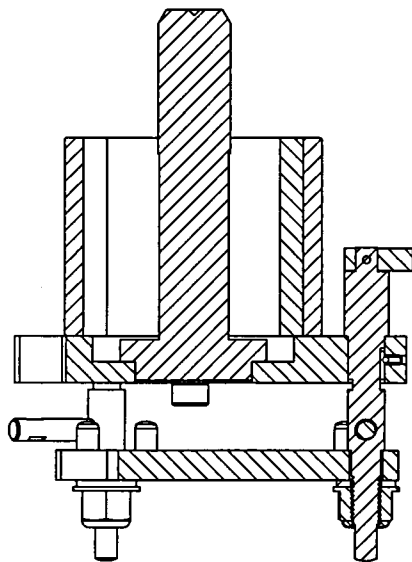
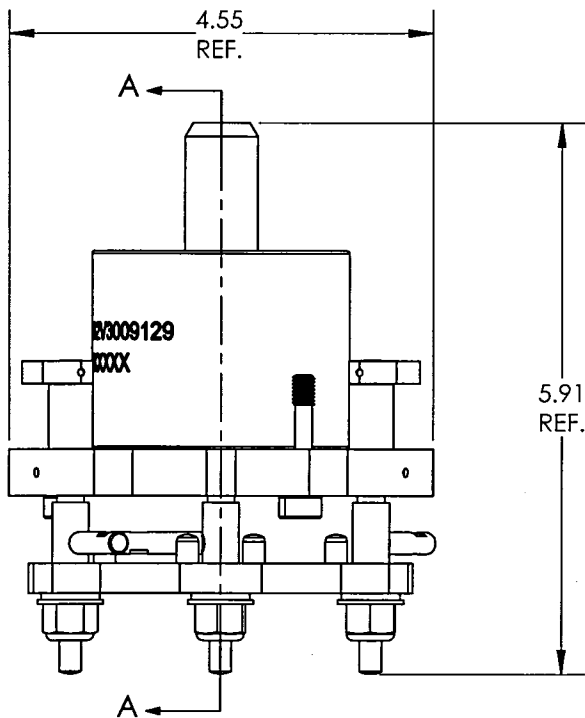
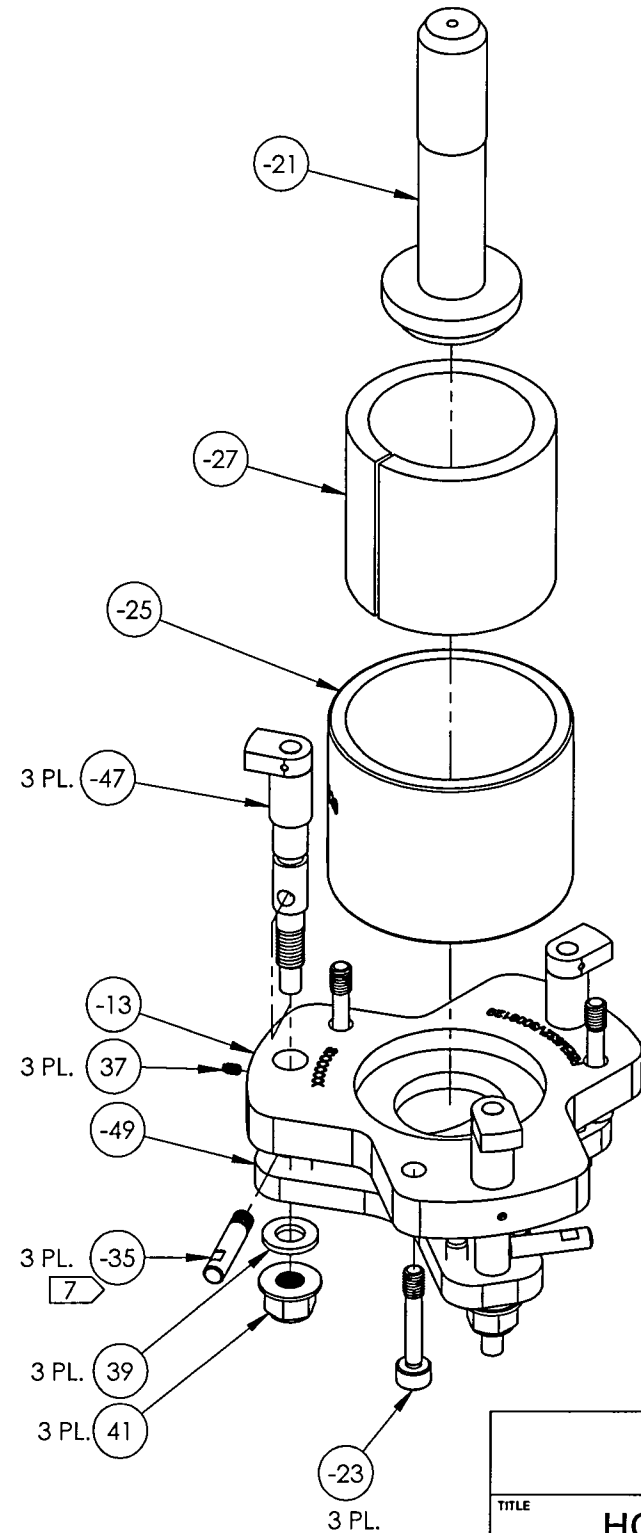
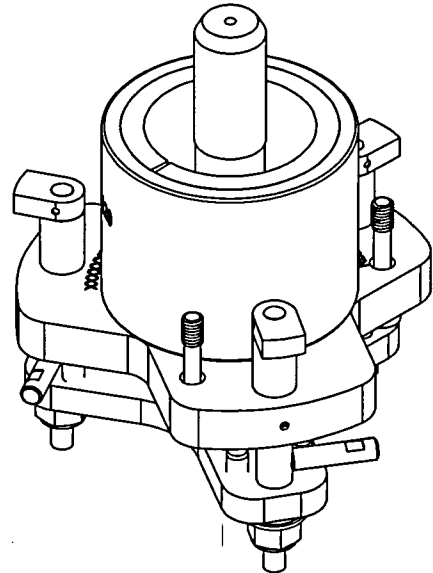
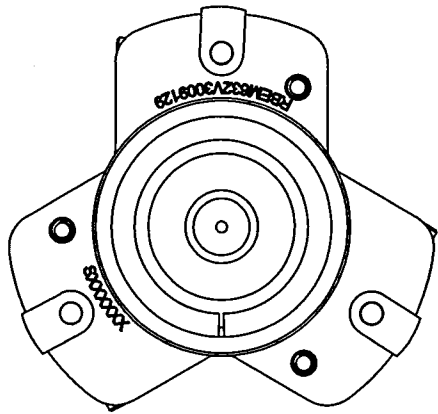
URF 18-522 VS

18-01-24

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) BUSHING ITEM 29 NEED TO BE PRESS FIT FLUSH TO THE SURFACE OF THE -3 STAND PER DETAIL SHOWN ON SECTION VIEW A-A

DART AEROSPACE Hawkesbury, Ontario, Canada			
TITLE STAND & INSERT ASSY			
DWG NO. RBEM632V3009129-45			REV B
DESIGN BY:	VM 11/6/2017	.XXX ± .005	FRACTIONS ± 1/8
DRAWN BY:	VM 11/09/2017	.XX ± .01	ANGLES ± 5°
CHECKED:	SAC 11/09/2017	.X ± .1	SURFACES = 125
MFG. APPR:	DP 11/10/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
APPROVED:	VM 11/10/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE:	11/9/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE:	NTS	WEIGHT:	N/A
		SHEET 5 OF 18	
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ITEM #	QTY	PART #	TITLE	PG
-13	1	RBEM632V3009129-13	PLATE	8
-21	1	RBEM632V3009129-21	PIN	9
-23	3	RBEM632V3009129-23	BOLT, MODIFIED	10
-25	1	RBEM632V3009129-25	TUBE	11
-27	1	RBEM632V3009129-27	FOAM PAD	12
-35	3	RBEM632V3009129-35	PIN	13
-47	3	RBEM632V3009129-47	BOLT ASSY	14
-49	1	RBEM632V3009129-49	PLATE ASSY	17
37	3	McMaster#3408A88	SLOTTED SPRING PLUNGER #4-48 x 3/16" LG.	-
39	3	McMaster#91166A270	FLAT WASHER M8 x 16 OD x 8.4 ID	-
41	3	McMaster#92461A400	NYLON INSERT FLANGE LOCKNUT M8 x 1.25mm	-



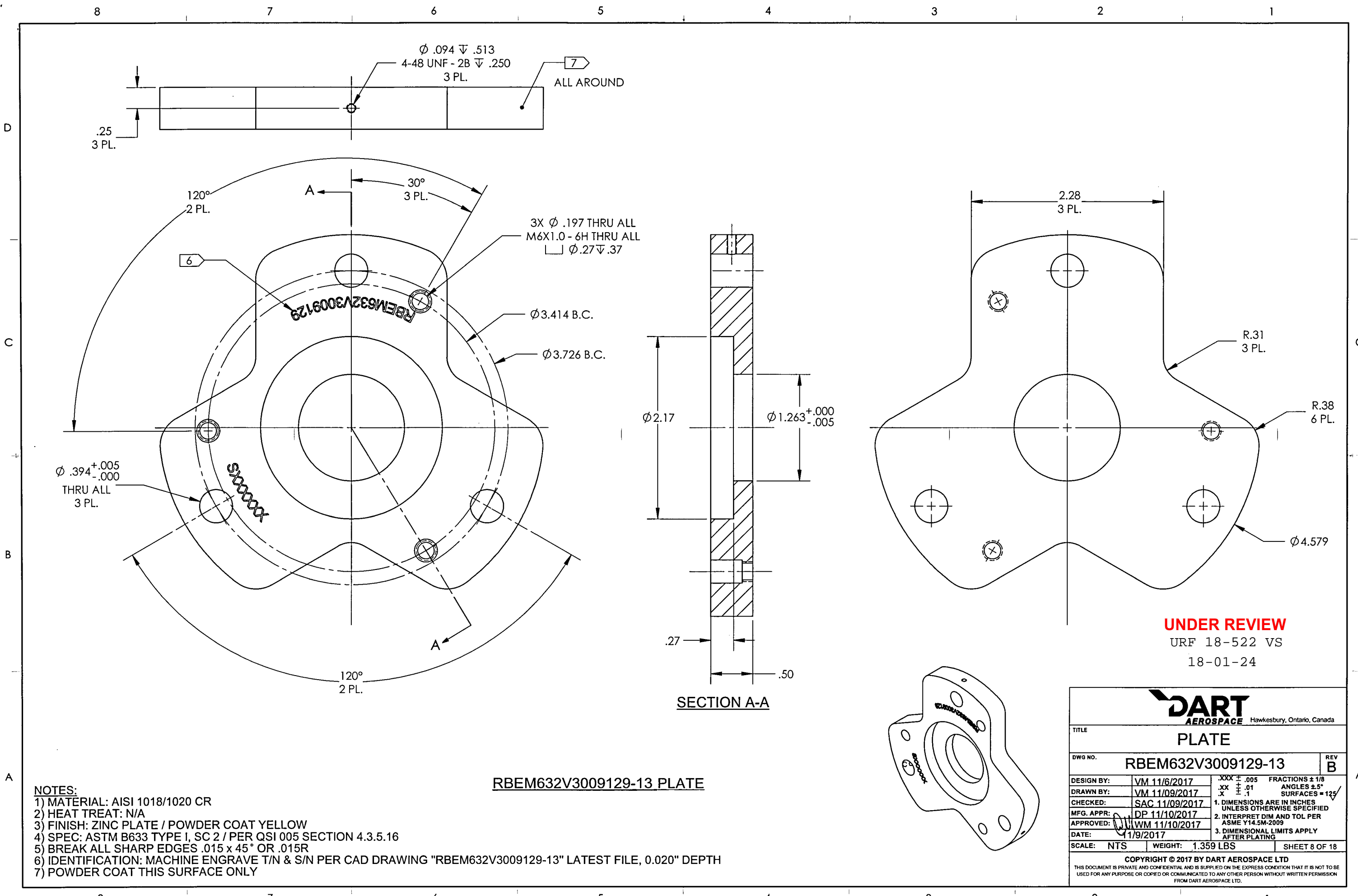
SECTION A-A

RBEM632V3009129-11 HOLDER ASSEMBLY

UNDER REVIEW
URF 18-522 VS
18-01-24


- NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) SPEC: N/A
5) BREAK ALL SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) APPLY LOCTITE 242 THREADLOCKER (BLUE) ON ITEM -35 THREAD BEFORE INSTALLATION

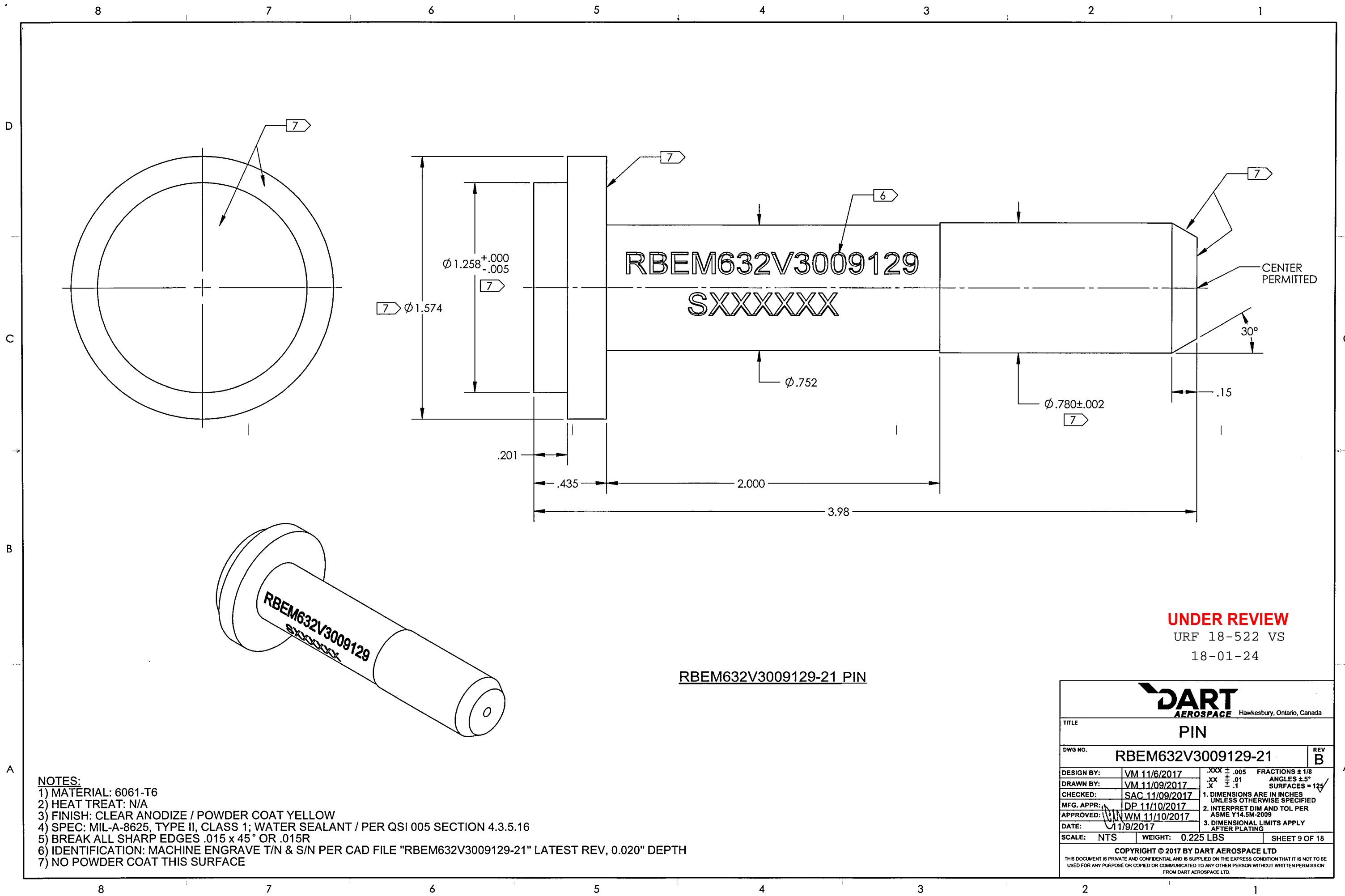
DART AEROSPACE Hawkesbury, Ontario, Canada	
TITLE HOLDER ASSEMBLY	
DWG NO. RBEM632V3009129-11	REV B
DESIGN BY: VM 11/6/2017	.XXX ± .005 FRACTIONS ± 1/8
DRAWN BY: VM 11/09/2017	.XX ± .01 ANGLES ± 5°
CHECKED: SAC 11/09/2017	.X ± .1 SURFACES = 125
MFG. APPR: DP 11/10/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED
APPROVED: VM 11/10/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE: 11/9/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING
SCALE: NTS	WEIGHT: N/A
SHEET 7 OF 18	
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NOTES:
1) MATERIAL: AISI 1018/1020 CR
2) HEAT TREAT: N/A
3) FINISH: ZINC PLATE / POWDER COAT YELLOW
4) SPEC: ASTM B633 TYPE I, SC 2 / PER QSI 005 SECTION 4.3.5.16
5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
6) IDENTIFICATION: MACHINE ENGRAVE T/N & S/N PER CAD DRAWING "RBEM632V3009129-13" LATEST FILE, 0.020" DEPTH
7) POWDER COAT THIS SURFACE ONLY

RBEM632V3009129-13 PLATE


 DART AEROSPACE				Hawkesbury, Ontario, Canada		
TITLE						
PLATE						
DWG NO.				RBEM632V3009129-13		REV B
DESIGN BY:		VM 11/6/2017		XXX ± .005 FRACTIONS ± 1/8		
DRAWN BY:		VM 11/09/2017		.XX ± .01 ANGLES ± 5°		
CHECKED:		SAC 11/09/2017		X ± .1 SURFACES = 125		✓
MFG. APPR:		DP 11/10/2017		1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED		
APPROVED:		WM 11/10/2017		2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009		
DATE:		11/9/2017		3. DIMENSIONAL LIMITS APPLY AFTER PLATING		
SCALE:		NTS		WEIGHT:		1.359 LBS
						SHEET 8 OF 18
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NOTES:
1) MATERIAL: 6061-T6
2) HEAT TREAT: N/A
3) FINISH: CLEAR ANODIZE / POWDER COAT YELLOW
4) SPEC: MIL-A-8625, TYPE II, CLASS 1; WATER SEALANT / PER QSI 005 SECTION 4.3.5.16
5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
6) IDENTIFICATION: MACHINE ENGRAVE T/N & S/N PER CAD FILE "RBEM632V3009129-21" LATEST REV, 0.020" DEPTH
7) NO POWDER COAT THIS SURFACE

RBEM632V3009129-21 PIN

UNDER REVIEW
URF 18-522 VS
18-01-24

 DART AEROSPACE Hawkesbury, Ontario, Canada			
TITLE PIN			
DWG NO. RBEM632V3009129-21			REV B
DESIGN BY:	VM 11/6/2017	.XXX ± .005 FRACTIONS ± 1/8	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED 2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 3. DIMENSIONAL LIMITS APPLY AFTER PLATING
DRAWN BY:	VM 11/09/2017	.XX ± .01 ANGLES ± 5°	
CHECKED:	SAC 11/09/2017	.X ± .1 SURFACES = 125	
MFG. APPR:	DP 11/10/2017		
APPROVED:	WM 11/10/2017		
DATE:	11/9/2017		
SCALE:	NTS	WEIGHT: 0.225 LBS	SHEET 9 OF 18
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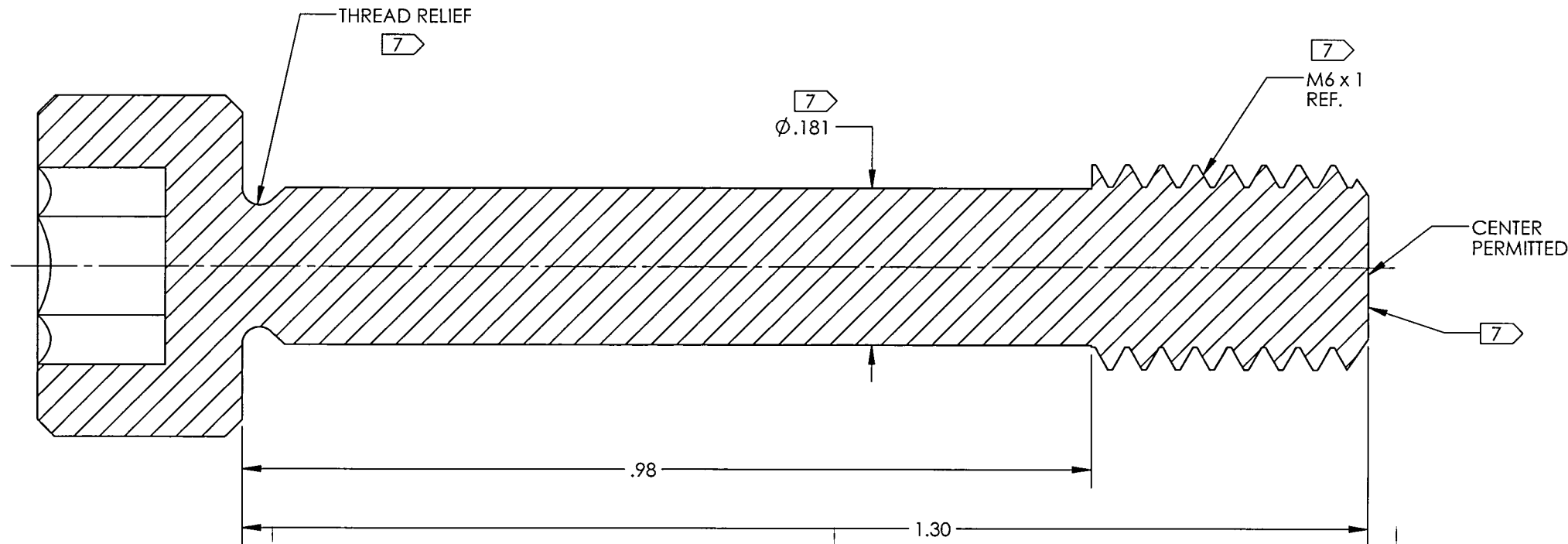
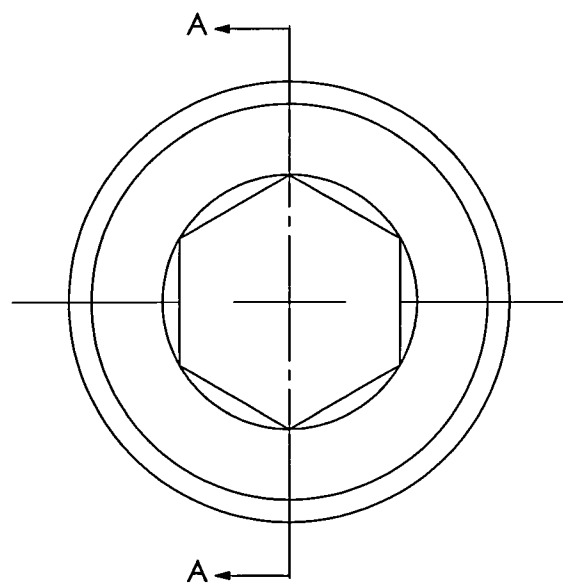
8 7 6 5 4 3 2 1

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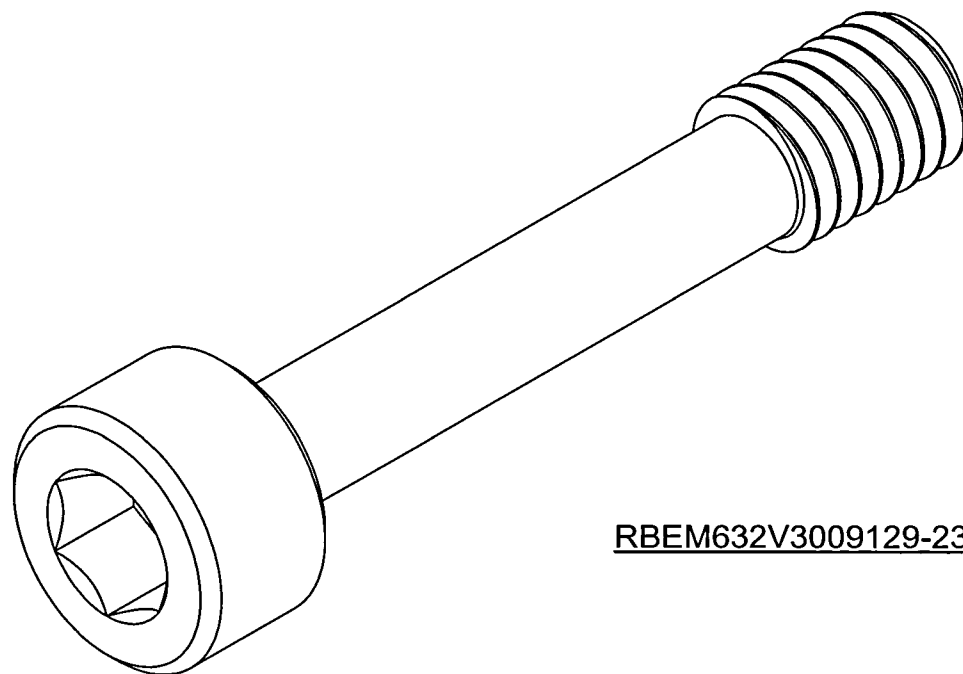
C

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SECTION A-A



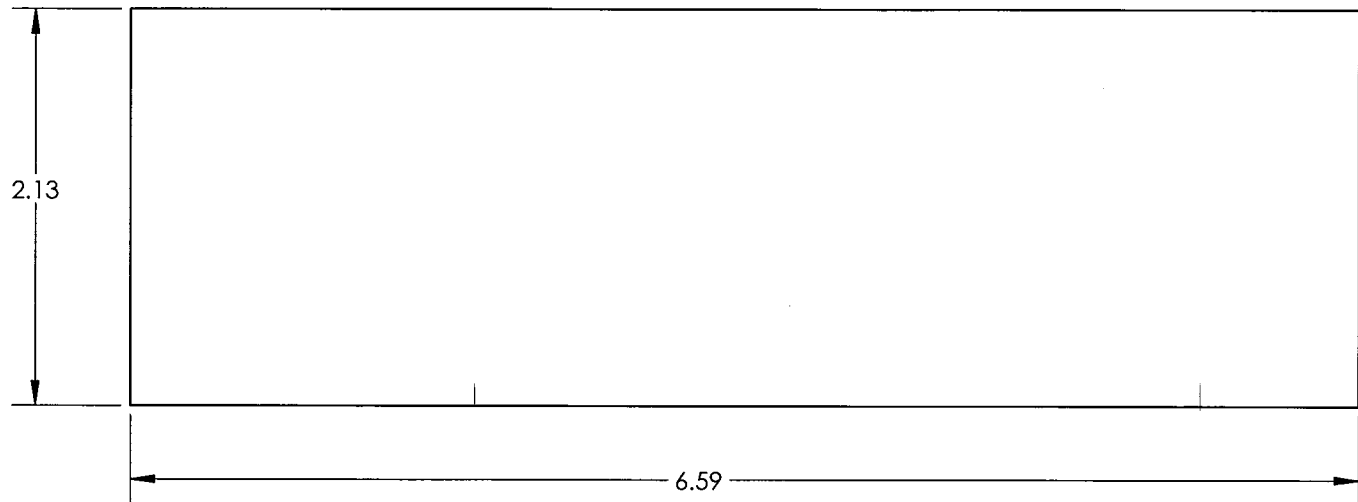
RBEM632V3009129-23 BOLT, MODIFIED

- NOTES:
- 1) MATERIAL: McMaster#92290A334
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: N/A
 - 7) NO POWDER COAT THIS SURFACE

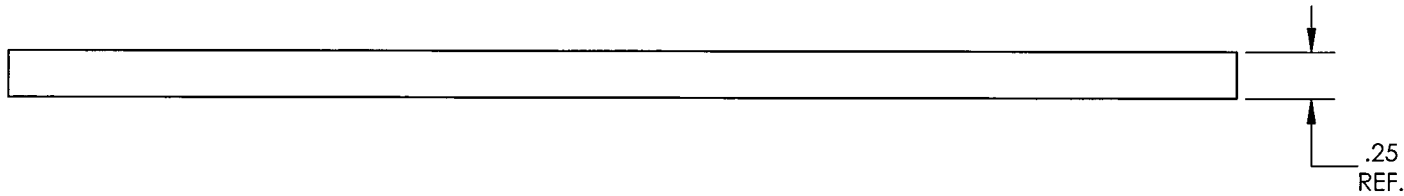
UNDER REVIEW
URF 18-522 VS
18-01-24

 DART AEROSPACE Hawkesbury, Ontario, Canada			
TITLE BOLT, MODIFIED			
DWG NO. RBEM632V3009129-23			REV B
DESIGN BY:	VM 11/6/2017	.XXX ± .005 FRACTIONS ± 1/8	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED 2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 3. DIMENSIONAL LIMITS APPLY AFTER PLATING
DRAWN BY:	VM 11/09/2017	.XX ± .01 ANGLES ± 5°	
CHECKED:	SAC 11/09/2017	.X ± .1 SURFACES = 125	
MFG. APPR:	DP 11/10/2017		
APPROVED:	WM 11/10/2017		
DATE:	11/9/2017		
SCALE:	NTS	WEIGHT:	N/A
SHEET 10 OF 18			
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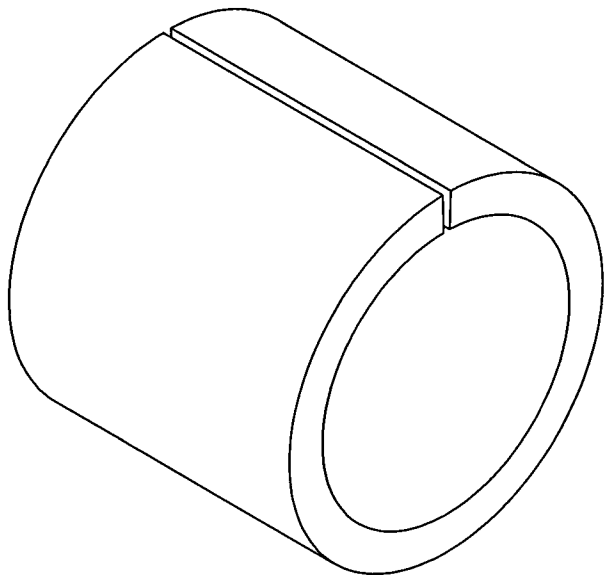
8 7 6 5 4 3 2 1



FLAT PATTERN




RBEM632V3009129-27 FOAM PAD



UNDER REVIEW
URF 18-522 VS
18-01-24

- NOTES:
- 1) MATERIAL: McMaster#8570K22
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: N/A

 DART AEROSPACE Hawkesbury, Ontario, Canada			
TITLE FOAM PAD			
DWG NO. RBEM632V3009129-27			REV B
DESIGN BY:	VM 11/6/2017	.XXX ± .005	FRACTIONS ± 1/8
DRAWN BY:	VM 11/09/2017	.XX ± .01	ANGLES ± 5°
CHECKED:	SAC 11/09/2017	.X ± .1	SURFACES = 125
MFG. APPR:	DP 11/10/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
APPROVED:	WM 11/10/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE:	11/9/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE:	NTS	WEIGHT:	N/A
		SHEET 12 OF 18	
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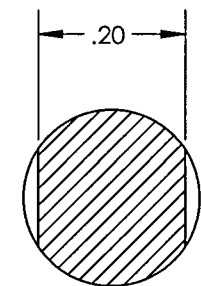
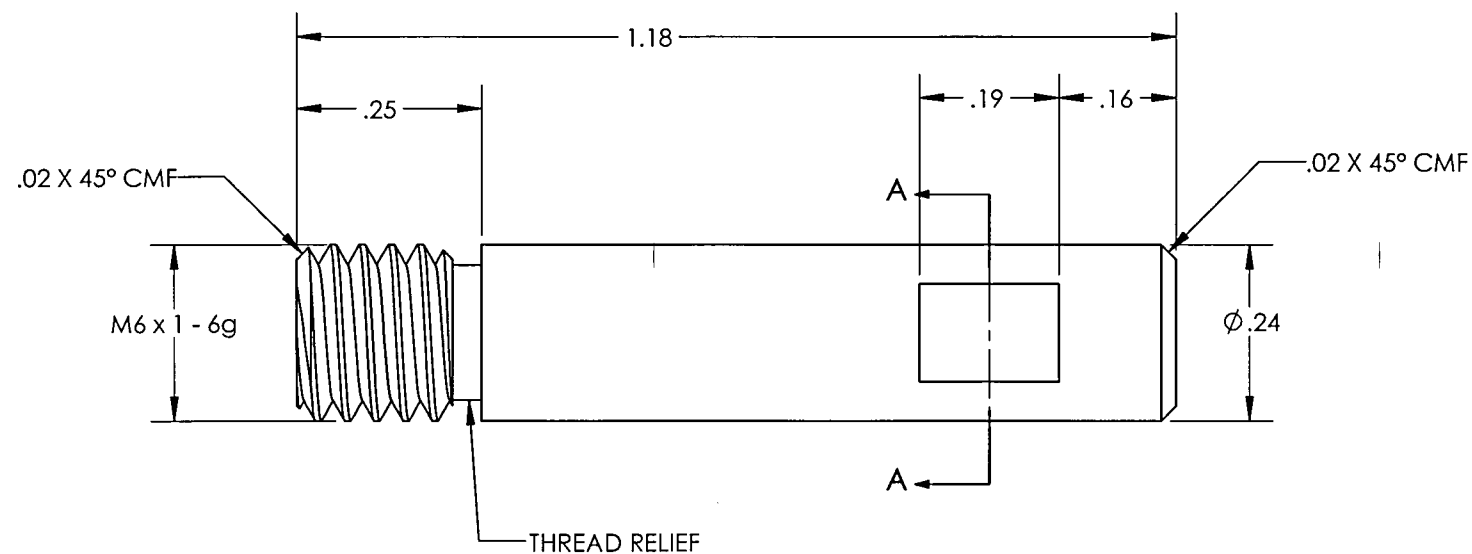
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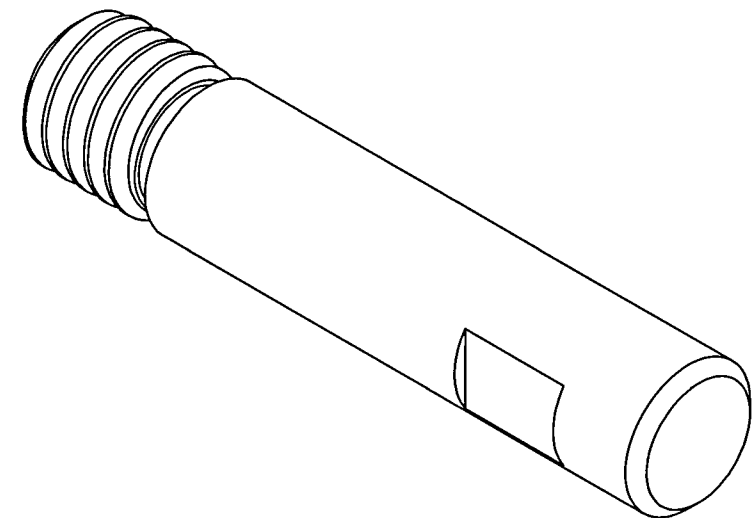
C

B

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SECTION A-A



D

C

B

A

UNDER REVIEW

URF 18-522 VS

18-01-24

RBEM632V3009129-35 PIN

- NOTES:
- 1) MATERIAL: AISI 1018/1020 CR
 - 2) HEAT TREAT: N/A
 - 3) FINISH: ZINC PLATE
 - 4) SPEC: ASTM B633 TYPE I, SC 2
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: N/A

DART
AEROSPACE

Hawkesbury, Ontario, Canada

TITLE			REV
PIN			B
DWG NO.	RBEM632V3009129-35		
DESIGN BY:	VM 11/6/2017	XXX ± .005	FRACTIONS ± 1/8
DRAWN BY:	VM 11/09/2017	.XX ± .01	ANGLES ± 5°
CHECKED:	SAC 11/09/2017	.X ± .1	SURFACES = 125
MFG. APPR:	DP 11/10/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED 2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
APPROVED:	WM 11/10/2017		
DATE:	11/9/2017		
SCALE:	NTS	WEIGHT:	SHEET 13 OF 18

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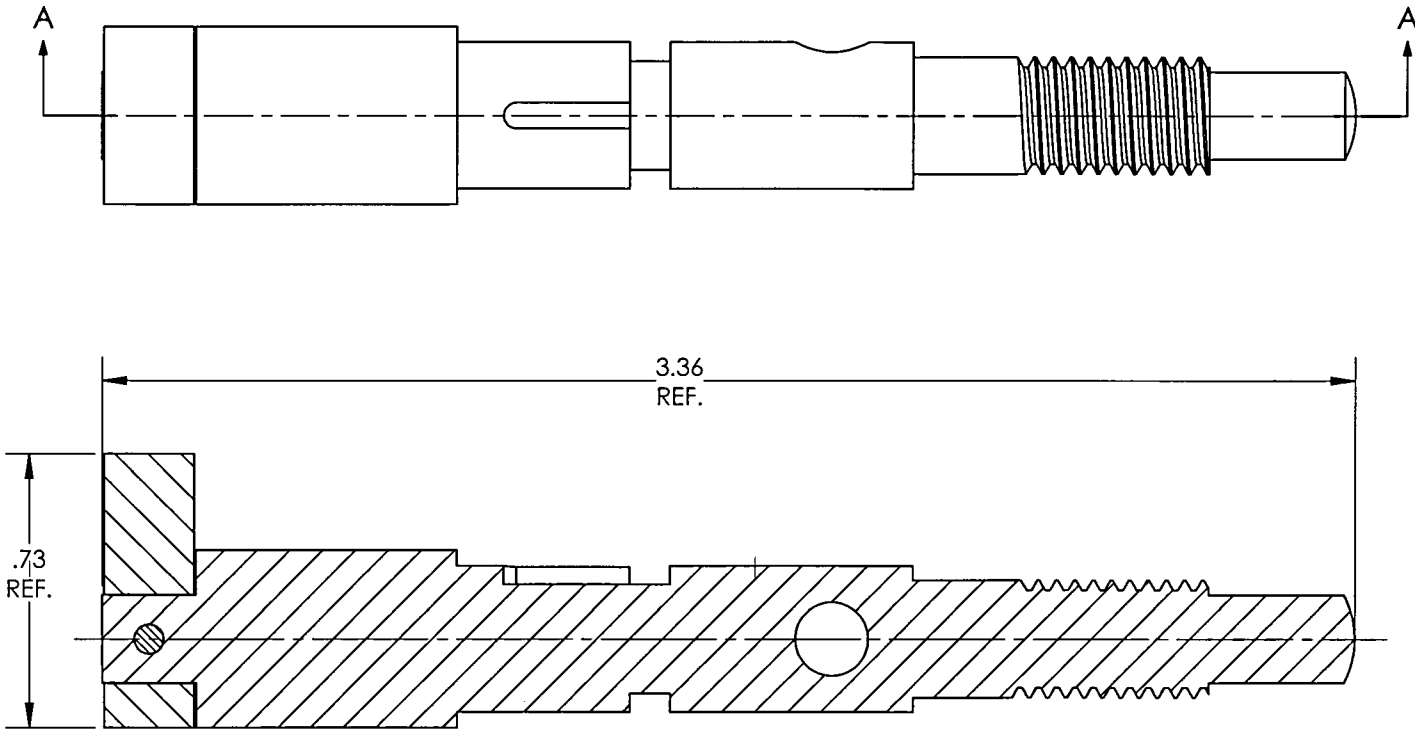
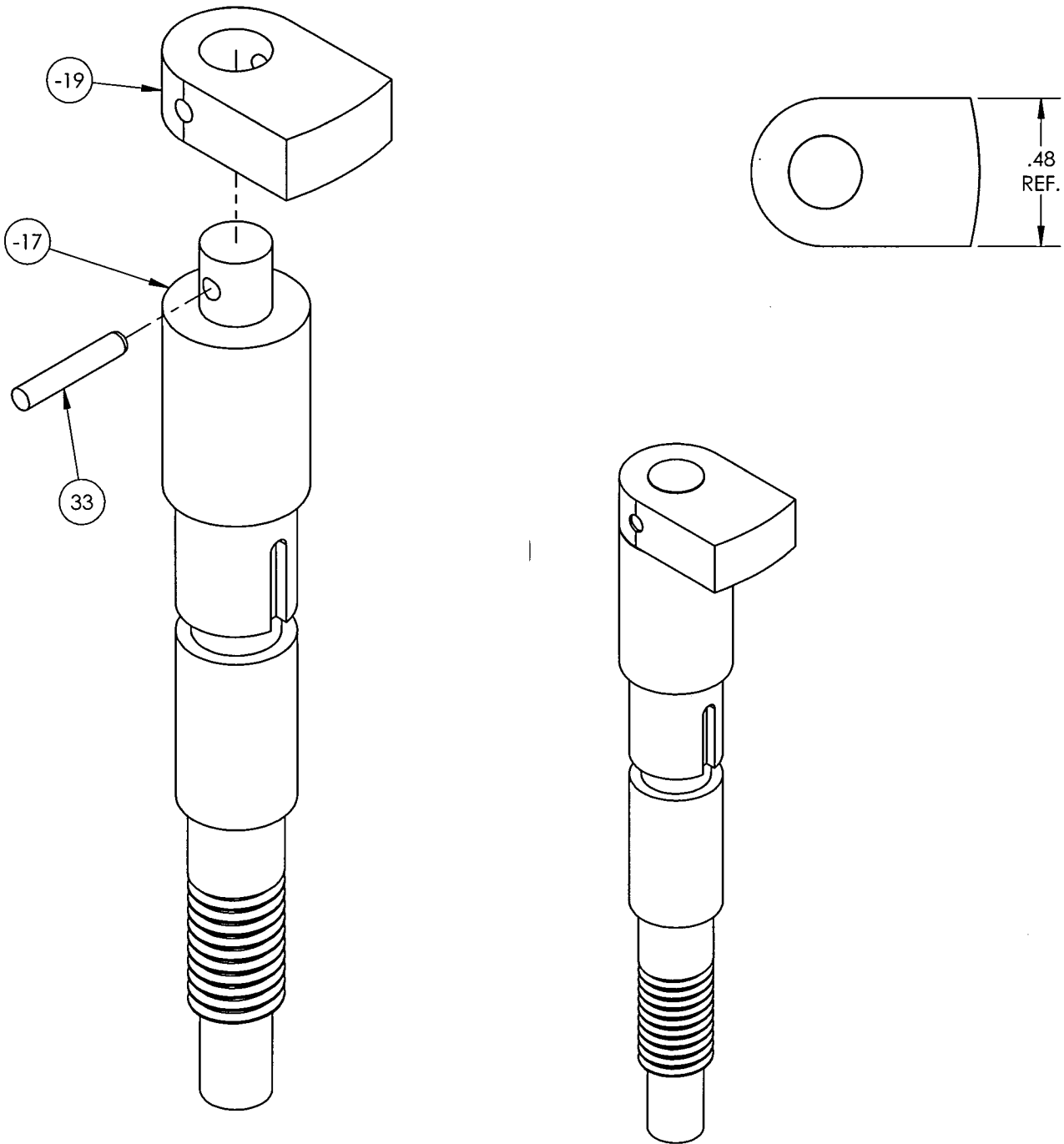
4

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1

ITEM #	QTY	PART #	TITLE	PG
-17	1	RBEM632V3009129-17	BOLT	15
-19	1	RBEM632V3009129-19	FOOT	16
33	1	McMaster#91595A029	DOWEL PIN 2mm OD x 12mm LG	-



SECTION A-A

UNDER REVIEW
URF 18-522 VS
18-01-24

RBEM632V3009129-47 BOLT ASSY

NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) SPEC: N/A
5) BREAK ALL SHARP EDGES: N/A
6) IDENTIFICATION: N/A

DART AEROSPACE Hawkesbury, Ontario, Canada			
TITLE BOLT ASSY			
DWG NO. RBEM632V3009129-47			REV B
DESIGN BY:	VM 11/7/2017	.XXX ± .005 FRACTIONS ± 1/8	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED 2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 3. DIMENSIONAL LIMITS APPLY AFTER PLATING
DRAWN BY:	VM 11/09/2017	.XX ± .01 ANGLES ± 5°	
CHECKED:	SAC 11/09/2017	.X ± .1 SURFACES = 125	
MFG. APPR:	DP 11/10/2017		
APPROVED:	WM 11/10/2017		
DATE:	11/9/2017		
SCALE:	NTS	WEIGHT:	N/A
SHEET 14 OF 18			
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8 7 6 5 4 3 2 1

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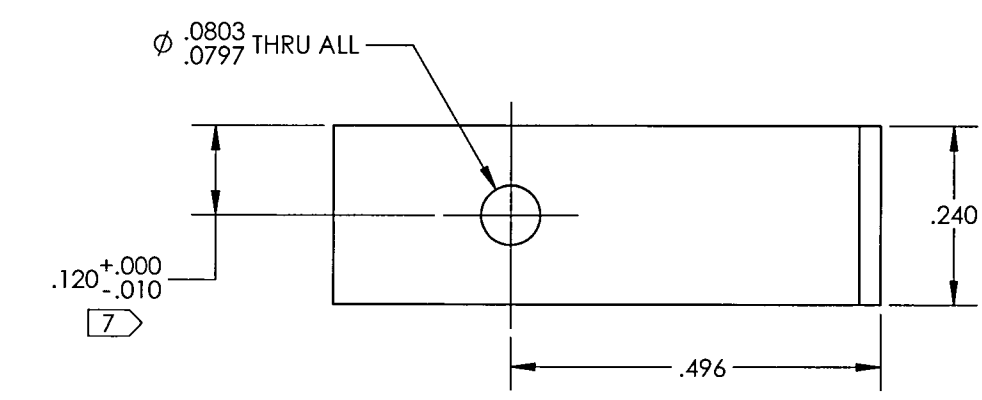
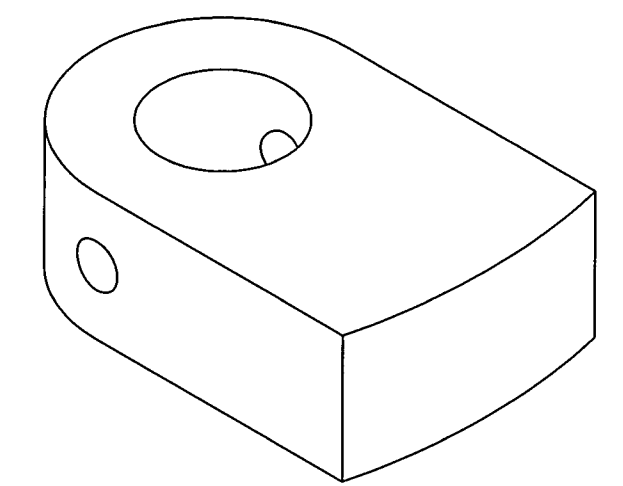
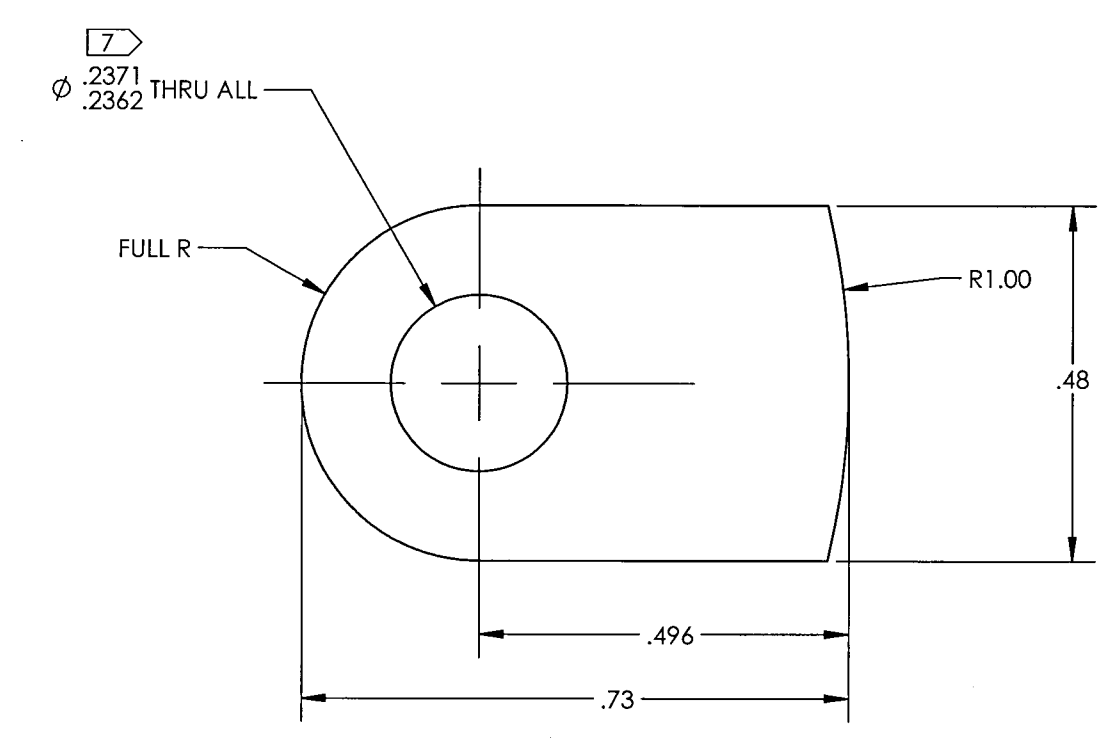
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UNDER REVIEW
URF 18-522 VS
18-01-24

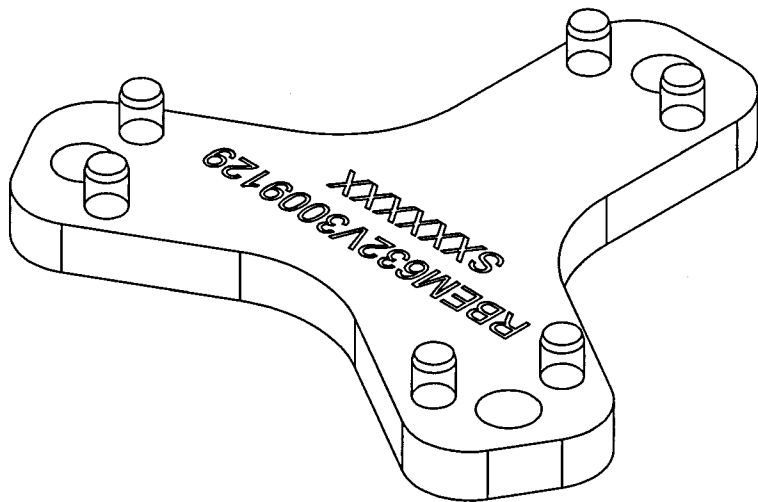
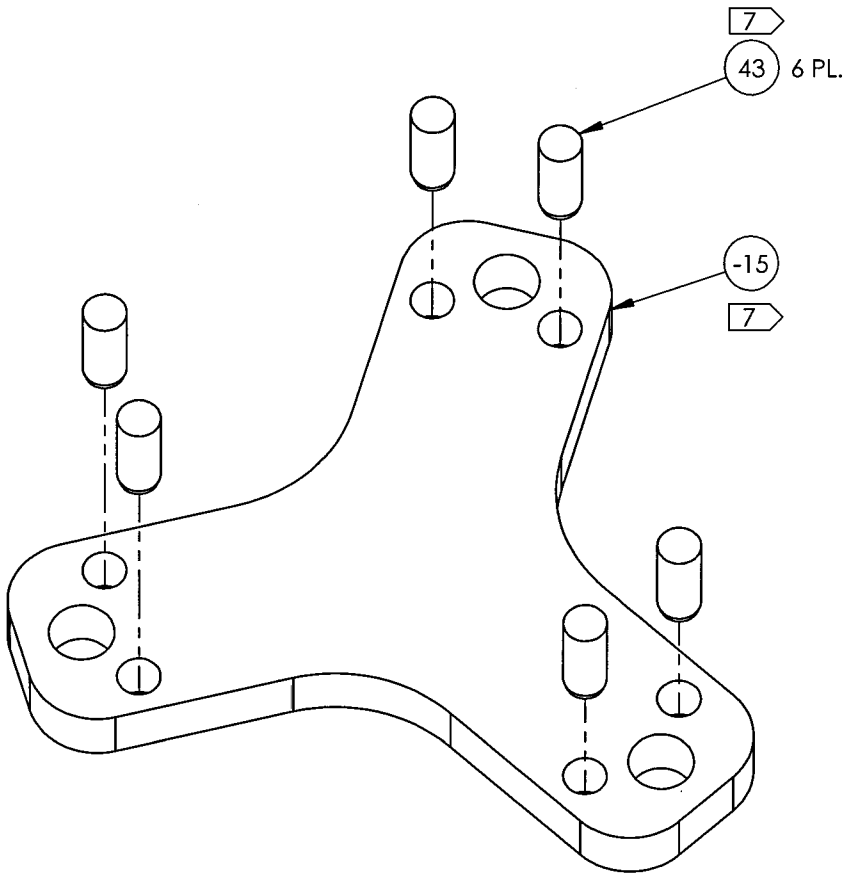
RBEM632V3009129-19 FOOT

- NOTES:
- 1) MATERIAL: AISI 1018/1020 CR
 - 2) HEAT TREAT: N/A
 - 3) FINISH: ZINC PLATE / POWDER COAT YELLOW
 - 4) SPEC: ASTM B633 TYPE I, SC 2 / PER QSI 005 SECTION 4.3.5.16
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: N/A
 - 7) NO POWDER COAT THIS SURFACE

DART AEROSPACE Hawkesbury, Ontario, Canada			
TITLE FOOT			
DWG NO. RBEM632V3009129-19			REV B
DESIGN BY:	VM 11/6/2017	.XXX ± .005	FRACTIONS ± 1/8
DRAWN BY:	VM 11/09/2017	.XX ± .01	ANGLES ± 5°
CHECKED:	SAC 11/09/2017	.X ± .1	SURFACES = 125
MFG. APPR:	NDP 11/10/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
APPROVED:	VM 11/10/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE:	11/9/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE:	NTS	WEIGHT:	0.018 LBS
		SHEET 16 OF 18	
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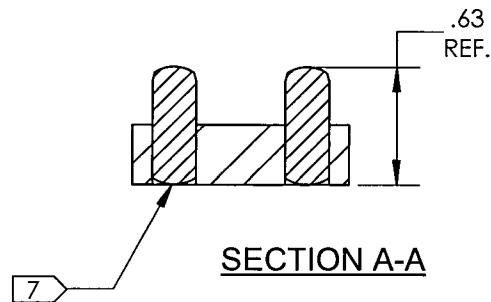
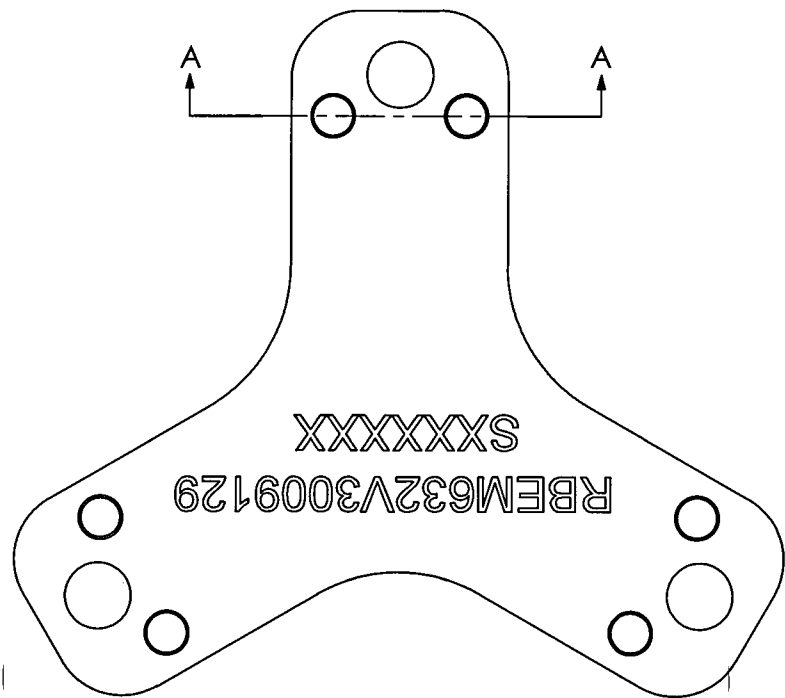
8 7 6 5 4 3 2 1

ITEM #	QTY	PART #	TITLE	PG
-15	1	RBEM632V3009129-15	STOP PLATE	18
43	6	McMaster#91595A446	DOWEL PIN 6mm OD x 16mm LG.	-



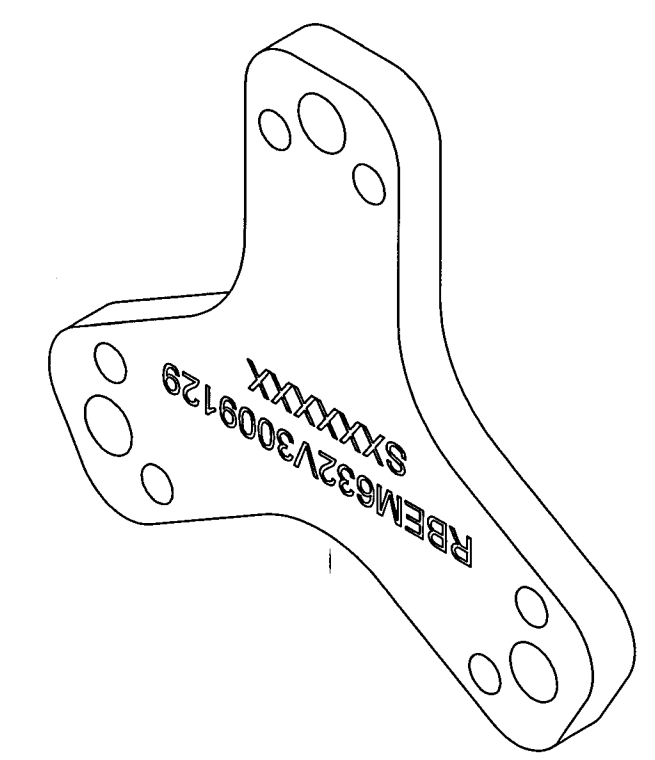
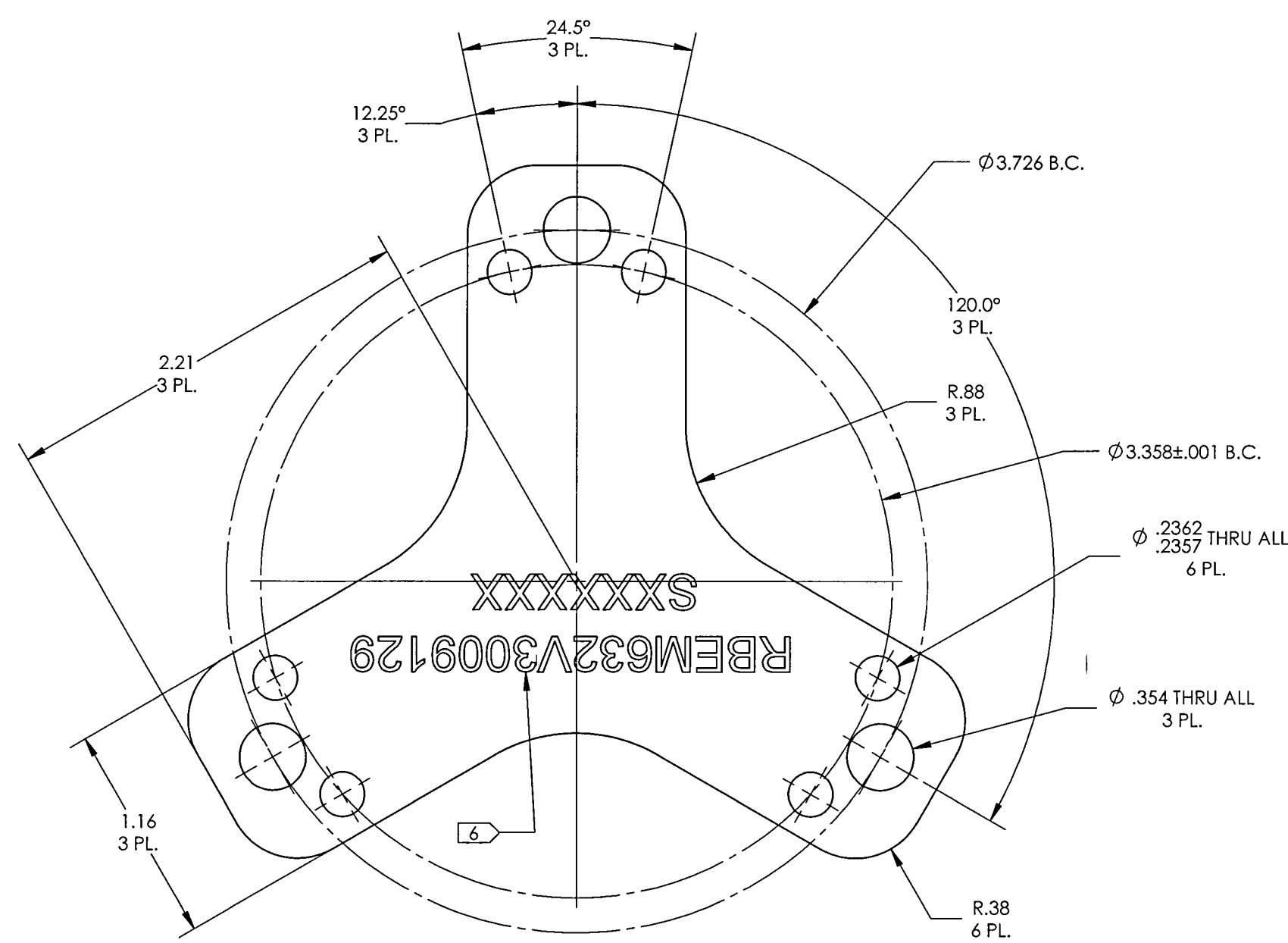
RBEM632V3009129-49 PLATE ASSY

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) PRESS FIT ITEM 43 INTO ITEM -15 FLUSH TO SURFACE SHOWN ON SECTION A-A DETAIL



UNDER REVIEW
URF 18-522 VS
18-01-24

DART AEROSPACE Hawkesbury, Ontario, Canada	
TITLE PLATE ASSY	
DWG NO. RBEM632V3009129-49	REV B
DESIGN BY: VM 11/7/2017	<div><div><div>.XXX ± .005</div><div>XX ± .01</div><div>.X ± .1</div></div><div>FRACTIONS ± 1/8</div><div>ANGLES ± 5°</div><div>SURFACES = 125</div></div> <div>1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED</div> <div>2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009</div> <div>3. DIMENSIONAL LIMITS APPLY AFTER PLATING</div>
DRAWN BY: VM 11/09/2017	
CHECKED: SAC 11/09/2017	
MFG. APPR: DP 11/10/2017	
APPROVED: WM 11/10/2017	
DATE: 11/9/2017	
SCALE: NTS	WEIGHT: N/A
SHEET 17 OF 18	
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UNDER REVIEW
URF 18-522 VS
18-01-24

RBEM632V3009129-15 STOP PLATE

- NOTES:**
- 1) MATERIAL: AISI 1018/1020 CR
 - 2) HEAT TREAT: N/A
 - 3) FINISH: ZINC PLATE / POWDER COAT YELLOW
 - 4) SPEC: ASTM B633 TYPE I, SC 2 / PER QSI 005 SECTION 4.3.5.16
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: MACHINE ENGRAVE P/N & S/N PER CAD FILE "RBEM632V3009129-15" LATEST REV, 0.010" DEPTH
 - 7) NO POWDER COAT THIS SURFACE

DART AEROSPACE Hawkesbury, Ontario, Canada			
TITLE STOP PLATE			
DWG NO. RBEM632V3009129-15			REV B
DESIGN BY:	VM 11/6/2017	.XXX ± .005	FRACTIONS ± 1/8
DRAWN BY:	VM 11/09/2017	.XX ± .01	ANGLES ± 5°
CHECKED:	SAC 11/09/2017	.X ± .1	SURFACES = 125
MFG. APPR:	DP 11/10/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
APPROVED:	WM 11/10/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE:	11/9/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE:	NTS	WEIGHT:	0.587 LBS
		SHEET 18 OF 18	
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